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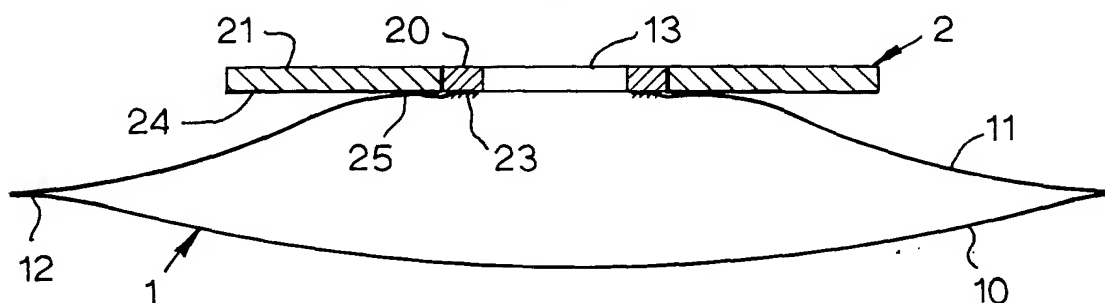
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(54) **Ostomy bags**

(57) An wc-disposable ostomy bag has a pouch 1 of alkali-disposable material and an adhesive flange 2 in two parts. One part is an inner ring 20 permanently bonded with the pouch around its opening 13. The other part forms the major part of the flange and is an outer

ring 21 attached with the pouch by a temporary, manually-separable bond 25. The outer ring 21 can be disposed of separately from the pouch 1 and inner ring 20, which are placed in a wc to which an alkali has been added. The small size of the inner ring 20 enables it to be flushed away.

Fig.2.



Description

[0001] This invention relates to ostomy bags of the kind comprising a flexible pouch and a flange by which the bag is attached to the patient, the pouch having a forward wall and a rear wall facing the patient, the rear wall having an opening therein through which waste material from the patient can enter the pouch.

[0002] Attempts have been made recently to develop ostomy bags which can be disposed of by flushing in a wc, to avoid the need to make special disposal arrangements, which can be inconvenient, embarrassing and unhygienic.

[0003] WC-disposable bags have been proposed in the literature, the bags having an outer water-soluble or dispersible layer and an inner water-resistant layer. The outer layer provides mechanical support for the inner layer so that, when the bag is dropped into turbulent water in a wc pan, the outer layer is quickly broken up. The inner layer prevents the contents of the bag attacking the outer layer in use but, once the outer layer is broken up on disposal, the inner layer does not have sufficient mechanical strength in itself to cause blockage on flushing the wc. An example of such a bag is described in GB 2083762B. A wc-disposable bag is sold by SIMS Portex Limited, England under the name Symphony (Symphony is a Registered Trade Mark of SIMS Portex Limited).

[0004] Although such bags can be used satisfactorily, the user has to take special precautions to ensure that the outside of the bag does not become wet, because the outer layer would be damaged by contact with water. This can be especially inconvenient with bags which are worn long-term, for two or more days, such as is usually the case with ileostomy bags. The use of such bags can make washing difficult and prevents the user swimming.

[0005] An alternative form of bag is described in EP 0142950A, which is made of 3-hydroxybutyrate film, either in a laminate with a water-soluble film as an outer layer, or entirely from 3-hydroxybutyrate. Such a material remains intact when in contact with water or body waste, but is broken up if the pH is raised to about 12. The bag described is disposed of by adding a base material to the contents of the bag so as to raise the pH of the contents to at least 12 so that it breaks up when agitated in a wc pan.

[0006] A further alkali-disposable bag is described in GB 2195919B. The walls of this bag have a central layer of polyvinyl alcohol, an inner layer of a blend of polyvinylidene chloride acrylonitrile copolymer with carboxylated acrylic copolymer, and an outer layer of two or more coatings of carboxylated acrylic acid. This bag can be disposed of in a wc by adding an alkali to the water in the pan.

[0007] Another alkali-disposable bag is described in GB 2257056. This bag has an outer layer substantially entirely of alkali-soluble/water-insoluble carboxylated acrylic polymer forming a major part of the thickness of

the material and a thinner, inner layer of alkali-resistant polyvinylidene chloride bonded directly to one side of the first layer. GB 2324761 describes an alkali-disposable bag with a non-woven outer layer.

[0008] Previous bags have a flange around their inlet opening supporting an adhesive material by which the bag is attached to the skin of the patient. In order to provide the desired security of attachment, the flange is thicker and stiffer than the walls of the bag. Although the flange can be made such that it can be flushed away in a wc, it can take longer to flush away and the perceived bulk of the flange can make users think that it will not flush away, or that it will create a blockage.

[0009] It is an object of the present invention to provide an alternative ostomy bag.

[0010] According to the present invention there is provided an ostomy bag of the above-specified kind, characterised in that the flange comprises an inner ring and an outer ring, that both rings have an adhesive surface for attachment to the patient, and that one of the rings is attached with the rear wall of the pouch by a permanent bond and the other ring is attached with the pouch by a temporary bond such that the other ring can be removed from the pouch for disposal separately from the pouch.

[0011] The other ring is preferably the outer ring and the outer part of the outer ring may be unattached with the pouch. The other ring is preferably attached with the rear wall. The outer ring may be of a double-sided pressure-sensitive adhesive material, the forward surface of the outer ring having a non-adhesive backing sheet attached with it. The inner and outer rings may be of the same material or have adhesive surfaces with different properties. The pouch is preferably wc disposable and may be alkali disposable.

[0012] An ostomy bag according to the present invention will now be described, by way of example, with reference to the accompanying drawing, in which:

Figure 1 is a view of the rear side of the bag; and

Figure 2 is a sectional side elevation view of the bag along the line II-II of Figure 1 to an enlarged scale.

[0013] The bag comprises a pouch 1 and a flange 2, a part of which is separable from the pouch after use.

[0014] The pouch 1 has a forward wall 10, facing away from the patient, and a rear wall 11, facing towards the patient and joined with the forward wall around its edge by a peripheral weld 12. The walls 10 and 11 are formed of a conventional alkali-disposable material, such as described in GB 2324761. Centrally towards its upper end, the pouch 1 has a circular opening 13 formed in the rear wall 11 through which waste material from the patient enters the pouch. The pouch may include other conventional features, such as a filter, but is otherwise made entirely of a flexible wc disposable material.

[0015] The flange 2 comprises an inner ring 20 and an outer ring 21, which extends concentrically around the inner ring and abuts or is closely spaced from the outer edge of the inner ring. The inner ring 20, or minor part, is relatively narrow radially compared with the outer ring 21, or major part, and has a smaller bulk. Both rings 20 and 21 are made of a conventional double-sided, skin-compatible, pressure-sensitive adhesive and are protected on their rear surface, before use, by a removable release sheet (not shown). The inner ring 20 is attached to the outer surface of the rear wall 11 of the pouch 1 around the opening 13 by a permanent bond 23, such as a continuous weld. The forward surface of the outer ring 21 facing away from the patient has a non-adhesive backing sheet 24 attached permanently to it. The outer ring 21 is also attached to the rear wall 11 of the pouch 1 but only by means of a manually-separable temporary bond 25, such as an interrupted weld or by tack joins. The bond 25 is located close to the inner edge of the outer ring 21, that is, close to the inner ring 20, so that the outer part of the outer ring is unattached to the pouch 1 and can flex away from it. The adhesive of the inner and outer rings 20 and 21 may of different kinds: the adhesive on the inner ring being softer and suited particularly to forming an effective gas and liquid seal around the stoma; the adhesive on the outer ring being selected to form a secure attachment to the skin.

[0016] In use, the user removes the release sheet from the flange 2 and applies the flange to the skin around the stoma in the usual way. When the bag is to be removed, the user peels the flange 2 away from the skin. He then grips the outer ring 21 and pulls it away from the pouch 1, so as to rupture the temporary bond 25 and separate the outer ring from the pouch. The outer ring 21 is then wrapped and disposed of in a waste container. The outer ring 21 will not normally be soiled because it is protected by the inner ring 20. The user then folds the bag across the opening 13, so that the inner ring 20 seals on itself or on another part of the bag, and drops it into the pan of a wc into which an alkali has been added. The pouch 1 is quickly broken up by the action of the alkali enabling it to be flushed away. Because the inner ring 20 has only a relatively small bulk, this can also be flushed away easily.

[0017] The present invention enables a large part of the flange of a bag to be removed before disposal in a wc. The invention could be modified in various ways. For example, the outer ring could be attached to the inner ring rather than directly to the pouch. The outer ring could be permanently attached with the pouch and the inner ring be removable and of greater bulk, although this would mean that the non-flushable portion could be more soiled.

a flange (2) by which the bag is attached to the patient, the pouch having a forward wall (10) and a rear wall (11) facing the patient, the rear wall (11) having an opening (13) therein through which waste material from the patient can enter the pouch, **characterised in that** the flange (2) comprises an inner ring (20) and an outer ring (21), that both rings (20 and 21) have an adhesive surface for attachment to the patient, and that one of the rings (20) is attached with the rear wall (11) of the pouch (1) by a permanent bond (23) and the other ring (21) is attached with the pouch by a temporary bond (25) such that the other ring (21) can be removed from the pouch for disposal separately from the pouch.

2. An ostomy bag according to Claim 1, **characterised in that** the other ring is the outer ring (21).
3. An ostomy bag according to Claim 2, **characterised in that** the outer part of the outer ring (21) is unattached to the pouch (1).
4. An ostomy bag according to any one of the preceding claims, **characterised in that** the other ring (21) is attached with the rear wall (11).
5. An ostomy bag according to any one of the preceding claims, **characterised in that** the outer ring (21) is of a double-sided pressure-sensitive adhesive material, and that the forward surface of the outer ring has a non-adhesive backing sheet (24) attached with it.
6. An ostomy bag according to any one of the preceding claims, **characterised in that** the inner and outer rings (20 and 21) are the same material.
7. An ostomy bag according to any one of Claims 1 to 5, **characterised in that** the inner and outer rings (20 and 21) have adhesive surfaces with different properties.
8. An ostomy bag according to any one of the preceding claims, **characterised in that** the pouch (1) is wc disposable.
9. An ostomy bag according to any one of the preceding claims, **characterised in that** the pouch (1) is alkali disposable.

Claims

1. An ostomy bag comprising a flexible pouch (1) and

Fig.1.

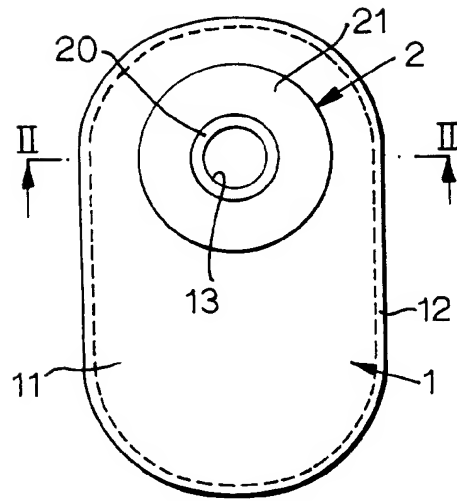
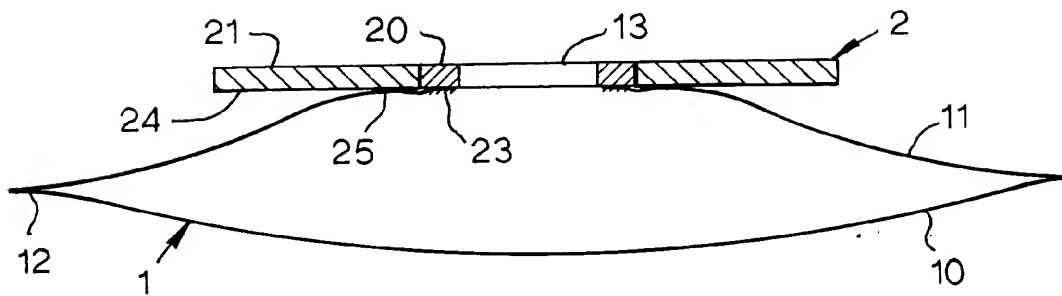


Fig.2.





European Patent
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EUROPEAN SEARCH REPORT

Application Number
EP 01 30 6810

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	US 5 380 309 A (KEYES DENIS E ET AL) 10 January 1995 (1995-01-10) * column 4, line 8 - line 32; figures 1,7 *	1	A61F5/445
A	EP 0 388 924 A (SQUIBB & SONS INC) 26 September 1990 (1990-09-26)		
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			A61F
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 October 2001	Examiner Sánchez y Sánchez, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 01 30 6810

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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EUR-CL (EPC): A61F005/445

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ABSTRACT:

CHG DATE= 20020403 STATUS= O> An wc-disposable ostomy bag has a pouch 1 of alkali-disposable material and an adhesive flange 2 in two parts. One part is an inner ring 20 permanently bonded with the pouch around its opening 13. The other part forms the major part of the flange and is an outer ring 21 attached with the pouch by a temporary, manually-separable bond 25. The outer ring 21 can be disposed of separately from the pouch 1 and inner ring 20, which are placed in a wc to which an alkali has been added. The small size of the inner ring 20 enables it to be flushed away. □